



CERTIFICATE

Welding of railway vehicles and components
according to EN 15085-2

ZE-16083-01-00-EN15085-2017.0017.003

DVS ZERT hereby certifies that the company

**Dumaco Montfoort
Ijsselveld 18
3417 XH Montfoort
Netherlands**

fulfills the requirements
for the scope according to

EN 15085-2 certification level CL2

in the range indicated on the reverse.

validity: 27.02.2020 until 02.03.2023

Düsseldorf, 27.02.2020
Place and date of issue

Dipl.-Ing. (FH) Derks
Lead Assessor

A handwritten signature in blue ink, appearing to read 'Gurschke', written over a horizontal line.

Dipl.-Ing. Gurschke
Head of certification body

Scope of the certificate

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Scope:

Welding process acc. to EN ISO 4063	Material class/group acc. to CEN ISO/TR 15608	Dimensions	Remarks	
135	1.2	t = 1.5 - 24 mm	BW	
	1.2	t >= 3 mm	FW	
	1.2	t = 3 - 70 mm D >= 25 mm	BW	
	1.2/8	t = 4 - 24 mm	FW	
	1.2/8	t >= 5 mm D >= 57 mm	1.2 (t = 5 mm) 8.1 (t = 3-12 mm, D >= 57 mm), FW	
	3.1	t = 6 - 24 mm	FW	
141	22	t = 1 - 5 mm	BW	
	23	t = 3 - 8 mm D >= 30 mm	FW	
	8	t = 1 - 4 mm D >= 10 mm	BW	
	8	t = 1.5 - 12 mm D = 10 - 42 mm	FW	
	8	t = 3 - 14 mm D >= 24 mm	BW	
	8	t = 3 - 16 mm D >= 25 mm	FW	

Area of Application:

- New construction of assemblies and components for rail vehicles
- except design
- except purchasing of welded parts

Responsible Welding Coordinator(s):

Johannes C. van der Geer (IWT) born: 23.03.1958

Deputy with equal rights:

Gijsbertus van der Lingen (IWT) born: 22.03.1958

Representative:

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Remarks:

none

registration ON EN15085:

DVSZERT/15085/CL2/017/1/17

General provisions:

It apply the conditions of the standard EN 15085-2:2007, section 7.

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.